PATENT COOPERATION TREATY

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 03761WONL	FOR FURTHER AC	TION	See Form PCT/IPEA/416							
International application No. PCT/HU2004/000026	International filing date (d 23.03.2004	ay/month/year)	Priority date (day/month/year) 24.03.2003							
International Patent Classification (IPC) or national classification and IPC C07D207/34, A61K31/00, A61P3/06										
Applicant RICHTER GEDEON VEGYESZETI	GYAR RT. et al.									
 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. 										
2. This REPORT consists of a total of	The same of the state of the st									
	1 II. ANNEVEO a consistent									
a. 🛛 sent to the applicant and to	The state of the s									
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).										
sheets which superse beyond the disclosure Supplemental Box.	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the									
 b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)) , containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions). 										
4. This report contains indications re	elating to the following ite	ems:								
☐ Box No. I Basis of the op	inion									
⊠ Box No. II Priority										
☐ Box No. III Non-establishn	nent of opinion with rega	rd to novelty, inventive step and industrial applicability								
☐ Box No. IV Lack of unity of										
⊠ Box No. V Reasoned state applicability; cit	- the state of the									
☑ Box No. VI Certain docum										
	s in the international appl									
☐ Box No. VIII Certain observ	☐ Box No. VIII Certain observations on the international application									
Date of submission of the demand		Date of completion of	this report							
07.10.2004		08.11.2004								
Name and mailing address of the internation preliminary examining authority:	onal	Authorized Officer	September Petangan.							
European Patent Office D-80298 Munich		Menegaki, F								
Tel. +49 89 2399 - 0 Tx: 523 Fax: +49 89 2399 - 4465	3656 epmu d	Telephone No. +49 8	9 2399-8277							

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/HU2004/000026

_	Box	No. I Basis of the report							
1.	filed	With regard to the language , this report is based on the international application in the language in which it was iiled, unless otherwise indicated under this item.							
		This report is based on translations from the original language into the following language, which is the language of a translation furnished for the purposes of: ☐ international search (under Rules 12.3 and 23.1(b)) ☐ publication of the international application (under Rule 12.4) ☐ international preliminary examination (under Rules 55.2 and/or 55.3)							
2.	n regard to the elements* of the international application, this report is based on <i>(replacement sheets which</i> e been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this or originally filed" and are not annexed to this report):								
	Des	cription, Pages							
	1-7	as originally filed							
	Clai	ms, Numbers							
	1	as amended (together with any statement) under Art. 19 PCT							
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing							
3	. 🗆	The amendments have resulted in the cancellation of:							
		☐ the description, pages ☐ the claims, Nos. ☐ the drawings, sheets/figs ☐ the sequence listing (specify):							
		any table(s) related to sequence listing (specify):							
4	. □ had Su	d not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the pplemental Box (Rule 70.2(c)).							
		 □ the description, pages □ the claims, Nos. □ the drawings, sheets/figs □ the sequence listing (specify): □ any table(s) related to sequence listing (specify): 							
	*	If item 4 applies, some or all of these sheets may be marked "superseded."							

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/HU2004/000026

	Вох	No. II	Priority							
	 ☑ This report has been established as if no priority had been claimed due to the failure to furnish within the prescribed time limit the requested: ☑ copy of the earlier application whose priority has been claimed (Rule 66.7(a)). ☐ translation of the earlier application whose priority has been claimed (Rule 66.7(b)). 									
2.	This report has been established as if no priority had been claimed due to the fact that the priority claim has been found invalid (Rule 64.1). Thus for the purposes of this report, the international filing date indicated above is considered to be the relevant date.									
3.	Add	ditional o	observations, if nece	ssary:						
Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement										
1.	Sta	atement								
	No	velty (N))	Yes: No:	Claims Claims	1				
	lnv	entive s	step (IS)	Yes: No:	Claims Claims	1				
	ind	dustrial :	applicability (IA)	Yes: No:	Claims Claims	1				
2. Citations and explanations (Rule 70.7):								:		
	se	ee sepa	rate sheet							
_	p	ox No. '	VI Certain docum	ents cited						
•	Certain published documents (Rule 70.10)									

2. Non-written disclosures (Rule 70.9)

see separate sheet

and /or

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

PCT/HU2004/000026

(V)

The Applicant has submitted new Claim 1 by introducing original Claim 3 into the original definition of Claim 1, supported by the original disclosure.

Having regard to the International Search Report as well as the prior art cited by the Applicant in the description, the claimed process for the preparation of amorphous atorvastatin calcium salt, starting from atorvastatin basic amino acid salts can be regarded as novel over the processes disclosed in documents (D1) WO 01/28999; (D2) WO01/42209.

It is further noted that document (D3) WO 03/082816, a P-document not relevant at this stage, discloses atorvastatin basic amino acid salts per se, without reference to further processing to give the calcium salts.

The requirements of Art.33(2) PCT appear to be fulfilled.

The problem to be solved by the present invention is considered to be the provision of a process for the synthesis of amorphous atorvastatin calcium, which consists of dissolving atorvastatin basic amino acid salts of formula (I) in a mixture of water **and a water miscible organic solvent**, which the Applicant has now specified in new Claim 1 by introducing the definition of original Claim 3, subsequently adding an acqueous solution of a water soluble calcium salt, and isolating the precipitating amorphous atorvastatin calcium by filtration.

(D1) disclosies a process for the preparation of amorphous atorvastatin-Calcium salt by recrystallization of crude atorvastatin, involving similar solvents <u>under heating</u>.

(D2) discloses a process for the conversion of atorvastatin-Ca of crystalline form (I) into atorvastatin-Ca in an amorphous form, by dissolving first atorvastatin-Ca (I), i.a. in an alkanol, and then precipitating by adding a solvent such as ether or aliphatic hydrocarbons.

The present process, involving solution without heating, can therefore be regarded as inventive per se, in view of the specified definition of "water miscible organic solvent" in new Claim 1, in which the atorvastatin basic amino acid salts (I) are soluble and the subsequently resulting atorvastatin-Calcium salt insoluble.

The requirements of Art.33(3) PCT appear to be fulfilled for the present Claim 1, whereas the Applicant has withdrawn both original Claims 2 and 3 with his letter of 22/09/2004.

What we claim is:

A process for the synthesis of amorphous atorvastatin calcium characterized by dissolving the salt of the formula (I) of atorvastatin acid formed with a basic amino acid

- wherein the meaning of R is the compound of formula (II) or (III)

$$H_3N^{\dagger}$$
 OH (II)

$$H_2N$$
 NH_2
 OH
 H_2N
 OH
 OH

in a mixture of water and methanol, ethanol, isopropanol or acetone, adding an
aqueous solution of a water soluble calcium salt to the solution and isolating the
so obtained entirely amorphous atorvastatin calcium of high purity by filtration.

AMENDED SHEET (ARTICLE 19)